



TECHNIKS
TOOL GROUP

AMERICAN MADE
SHRINK FIT MACHINES & TOOL HOLDERS



5 FREE TOOL HOLDERS*

WITH THE PURCHASE OF A
ShrinkPRO
SHRINKFIT MACHINE

2 YEAR
WARRANTY

Changes tool in 2 - 6 seconds • Automatic cooling using shop air
Works great with carbide and high-speed steel tools

SALE: \$12,500

LIST PRICE: \$14,328

**WITH THE MACHINE & TOOL HOLDERS THAT'S
OVER \$1,828 IN SAVINGS!**

** Choose from CAT and HSK tool holders
listed on the pages below*

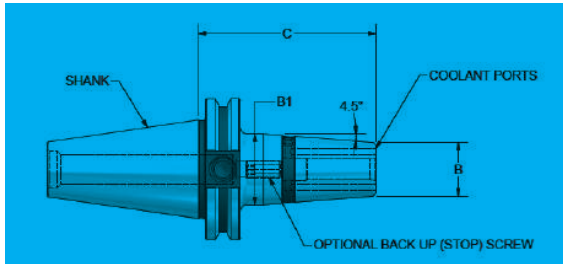
Expires July 31, 2026



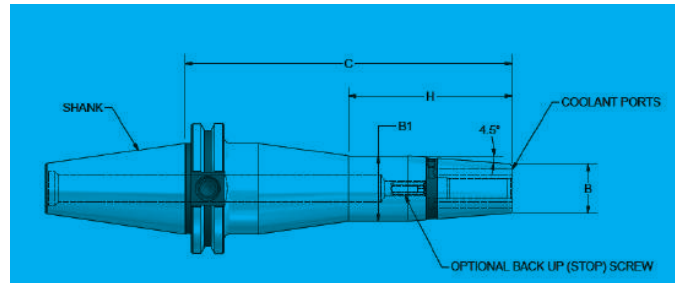
Part# 00600-M ShrinkPRO

ShrinkFit Holders

2 Extreme Precision Shrinkfit Tools



Style 1

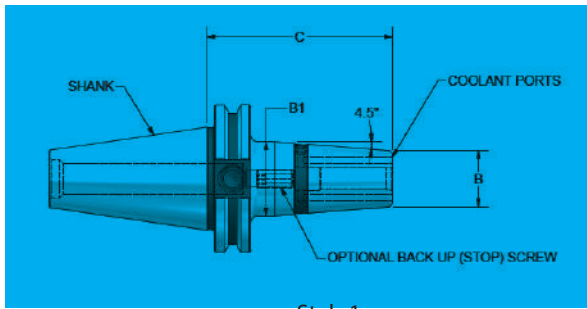


Style 2

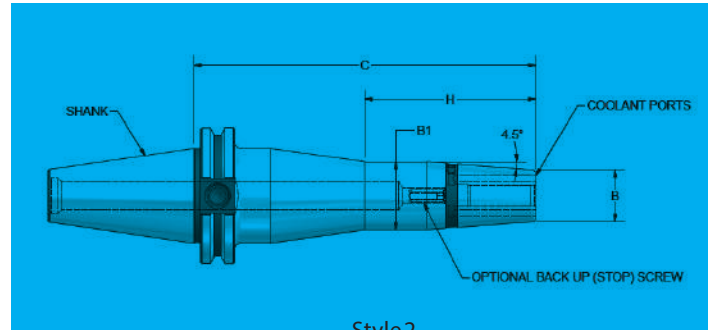
CAT 40

SIZE	ITEM NUMBER	C	B	B1	H	THREAD	Style
1/8"	C40A-01SF315-9	3.15"	.39"	.62"	3.15"	-	3*
3/16"	C40A-18SF315-9	3.15"		.72"		-	3*
1/4"	C40A-25SF315-9C	3.15"	.83"	1.06"		M5X.8	1
	C40A-25SF512-9C	5.12"					1
	C40A-25SF630-9C	6.30"			2		
5/16"	C40A-31SF315-9C	3.15"	.94"	1.26"	M6X1	1	
3/8"	C40A-38SF315-9C	3.15"				M8X1	1
	C40A-38SF512-9C	5.12"					1
	C40A-38SF630-9C	6.30"					2
1/2"	C40A-50SF315-9C	3.15"	M10X1	1			
	C40A-50SF512-9C	5.12"		1			
	C40A-50SF630-9C	6.30"		2			
5/8"	C40A-62SF315-9C	3.15"	1.06"	1.34"	M12X1	1	
	C40A-62SF512-9C	5.12"				1	
	C40A-62SF630-9C	6.30"				2	
3/4"	C40A-75SF315-9C	3.15"	1.30"	1.65"	M16X1	1	
	C40A-75SF512-9C	5.12"				1	
	C40A-75SF630-9C	6.30"				2	
1"	C40A-10SF394-9C	3.94"	1.73"	2.09"		1	
	C40A-10SF512-9C	5.12"				1	
	C40A-10SF630-9C	6.30"				2	
1 1/4"	C40A-12SF394-9C	3.94"				1	

*Style 3:
NoCoolantPorts



Style 1



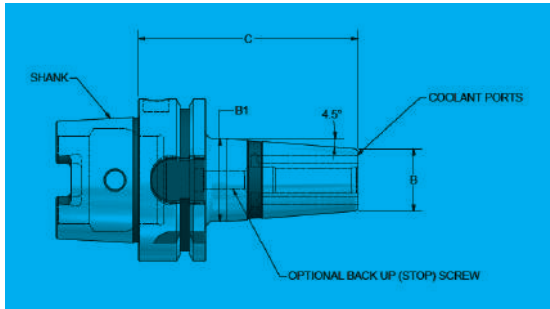
Style 2

CAT 50

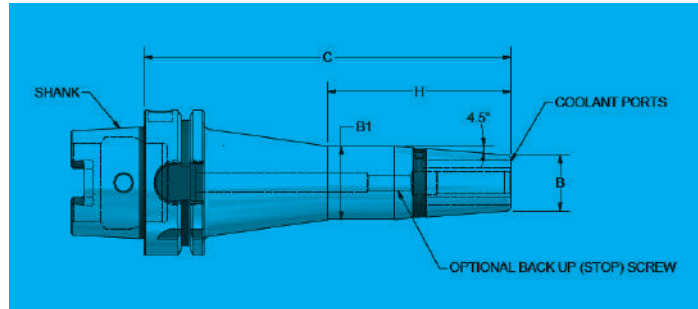
SIZE	ITEM NUMBER	C	B	B1	H	THREAD	Style
1/4"	C50A-25SF315-9C	3.15"	.83"	1.06"	3.15"	M5X.8	1
	C50A-25SF512-9C	5.12"					1
	C50A-25SF630-9C	6.30"					2
5/16"	C50A-31SF315-9C	3.15"	.94"	1.26"	3.15"	M6X1	1
	C50A-31SF512-9C	5.12"					1
	C50A-31SF630-9C	6.30"					2
3/8"	C50A-38SF315-9C	3.15"	.94"	1.26"	3.15"	M8X1	1
	C50A-38SF512-9C	5.12"					1
	C50A-38SF630-9C	6.30"					2
1/2"	C50A-50SF315-9C	3.15"	.94"	1.26"	3.15"	M10X1	1
	C50A-50SF512-9C	5.12"					1
	C50A-50SF630-9C	6.30"					2
5/8"	C50A-62SF315-9C	3.15"	1.06"	1.34"	3.15"	M12X1	1
	C50A-62SF512-9C	5.12"					1
	C50A-62SF630-9C	6.30"					2
3/4"	C50A-75SF315-9C	3.15"	1.30"	1.65"	3.15"	M16X1	1
	C50A-75SF512-9C	5.12"					1
	C50A-75SF630-9C	6.30"					2
1"	C50A-10SF394-9C	3.94"	1.73"	2.09"	3.15"	M16X1	1
	C50A-10SF512-9C	5.12"					1
	C50A-10SF630-9C	6.30"					2
1 1/4"	C50A-12SF394-9C	3.94"	1.73"	2.09"	3.15"	M16X1	1
	C50A-12SF512-9C	5.12"					1
	C50A-12SF630-9C	6.30"					2

ShrinkFit Holders

4 Extreme Precision Shrinkfit Tools



Style 1

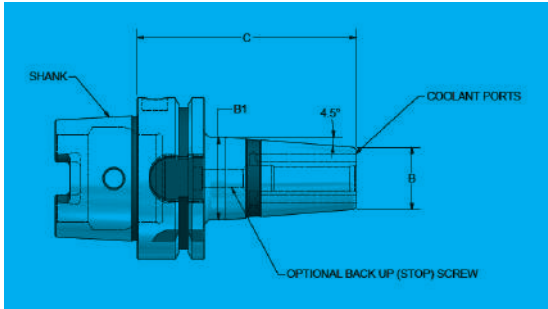


Style 2

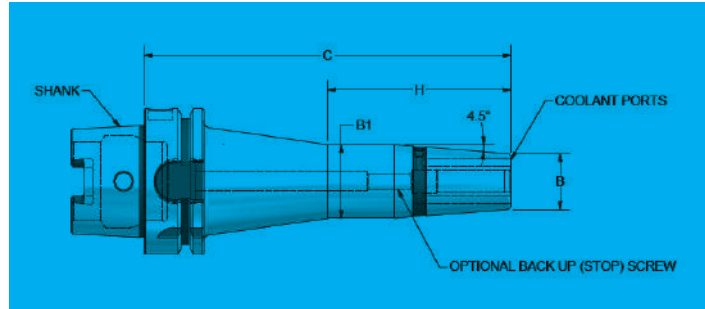
HSK 63A - INCH

SIZE	ITEM NUMBER	C	B	B1	H	THREAD	Style
1/8"	H63A-01SF315-9	3.15"	.39"	.62"	3.15"	-	3*
3/16"	H63A-18SF315-9	3.15"		.72"		-	3*
1/4"	H63A-25SF315-9C	3.15"	.83"	1.06"	3.15"	M5X.8	1
	H63A-25SF512-9C	5.12"					1
	H63A-25SF630-9C	6.30"					2
5/16"	H63A-31SF315-9C	3.15"	.94"	1.26"	3.15"	M6X1	1
	H63A-31SF512-9C	5.12"					1
	H63A-31SF630-9C	6.30"					1
3/8"	H63A-38SF335-9C	3.35"	1.06"	1.34"	3.15"	M8X1	1
	H63A-38SF512-9C	5.12"					1
	H63A-38SF630-9C	6.30"					2
1/2"	H63A-50SF354-9C	3.54"	1.30"	1.65"	3.15"	M10X1	1
	H63A-50SF512-9C	5.12"					1
	H63A-50SF630-9C	6.30"					2
5/8"	H63A-62SF374-9C	3.74"	1.73"	2.09"	3.15"	M12X1	1
	H63A-62SF512-9C	5.12"					1
	H63A-62SF630-9C	6.30"					2
3/4"	H63A-75SF394-9C	3.94"	1.30"	1.65"	3.15"	M16X1	1
	H63A-75SF512-9C	5.12"					1
	H63A-75SF630-9C	6.30"					2
1"	H63A-10SF453-9C	4.53"	1.73"	2.09"	3.15"	M16X1	1
	H63A-10SF630-9C	5.12"					1
1 1/4"	H63A-12SF472-9C	4.72"	1.73"	2.09"	3.15"	M16X1	1
	H63A-12SF630-9C	6.30"					1

*Style 3:
NoCoolantPorts



Style 1



Style 2

HSK 63A - METRIC

SIZE	ITEM NUMBER	C	B	B1	H	THREAD	Style			
4 MM	H63A-M04SF80-9	3.15"	.39"	-		-	3*			
6 MM	H63A-M06SF80-9C	3.15"	.83"	1.06"	3.15"	M5X.8	1			
	H63A-M06SF130-9C	5.12"					1			
	H63A-M06SF160-9C	6.30"					2			
8 MM	H63A-M08SF80-9C	3.15"				M6X1	1			
	H63A-M08SF130-9C	5.12"					1			
	H63A-M08SF160-9C	6.30"					2			
10 MM	H63A-M10SF85-9C	3.35"	.94"	1.26"	3.15"	M8X1	1			
	H63A-M10SF130-9C	5.12"					1			
	H63A-M10SF160-9C	6.30"					2			
12 MM	H63A-M12SF90-9C	3.54"				M10X1	1			
	H63A-M12SF130-9C	5.12"					1			
	H63A-M12SF160-9C	6.30"					2			
16 MM	H63A-M16SF95-9C	3.74"	1.06"	1.34"	3.15"	M12X1	1			
	H63A-M16SF130-9C	5.12"					1			
	H63A-M16SF160-9C	6.30"					2			
20 MM	H63A-M20SF100-9C	3.94"				1.30"	1.65"	3.15"	M16X1	1
	H63A-M20SF130-9C	5.12"								1
	H63A-M20SF160-9C	6.30"								2
25 MM	H63A-M25SF115-9C	4.53"	1.73"	2.09"	3.15"	M16X1	1			
	H63A-M25SF130-9C	5.12"					1			
32 MM	H63A-M32SF120-9C	4.72"				1.73"	2.09"		3.15"	M16X1
	H63A-M32SF160-9C	6.30"						1		

*Style 3:
NoCoolantPorts

ShrinkFit Holders

6 Extreme Precision Shrinkfit Tools

SHRINKFIT TOOLS DEVELOPED SPECIFICALLY FOR THE MOST DEMANDING APPLICATIONS IN THE HEAVY MACHINERY AND AEROSPACE INDUSTRIES.



- Coolant supplied directly to the cutting zone drastically improves tool life and chip evacuation.
- Extreme concentricity, 3 Microns.
- Balanced up to 25,000 rpm.
- Available stock in BT, CAT and HSK.

WIDE SELECTION OF COOLANT-PORTED SHRINKFIT HOLDERS



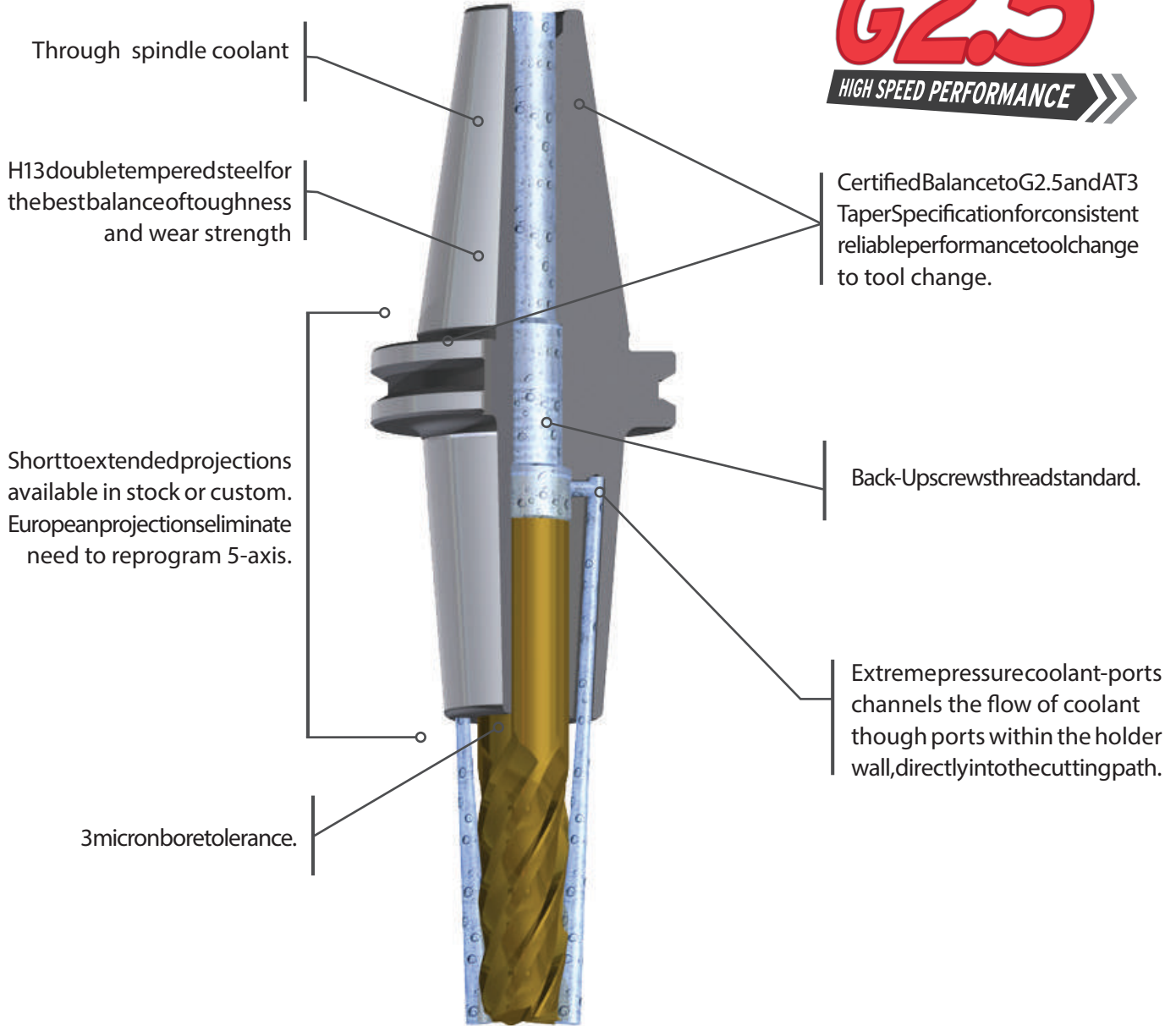
UPGRADE TO SHRINK-LOCKED



SHRINK-LOCKED
WITH FORMULA TIG 594™

Shrink-Locked Toolholders eliminate cutting tool pull-out, providing more than **6X** the friction drive force compared to untreated tool holders.

PARLEC SHRINKFIT SYSTEM FEATURES



Through spindle coolant

H13 double tempered steel for the best balance of toughness and wear strength

Short to extended projections available in stock or custom. European projections eliminate need to reprogram 5-axis.

3 micron bore tolerance.

CERTIFIED
G2.5
HIGH SPEED PERFORMANCE

Certified Balance to G2.5 and AT3 Taper Specification for consistent reliable performance tool change to tool change.

Back-Up screw thread standard.

Extreme pressure coolant-ports channel the flow of coolant through ports within the holder wall, directly into the cutting path.



Not in a catalog? No problem.
We can make it! **FAST!**

Turbo Turn specials use the latest CNC technology to create engineered solutions that go beyond standard tool holding for all types of unique jobs.

- Optimized for your application.
- Dedicated "Turbo Turn" CNC cells.
- Ultra fast quoting & production.
- Short lead times.
- Competitive pricing.